



ELESA Original design







### technical informations <mark>Shank</mark>

Nickel-plated steel with triangular key mark.

## Guide bush

Nickel-plated brass.

Locking nut (wrench 24)

Nickel-plated brass.

# DIN 6798 flat spring washer

Zinc-plated steel.

### Helical latch

Sintered and vaporized steel with hole for pinning.

DIN 1481 spring dowel pin

Black-oxide steel, Ø 3x20 mm (included in the supply).

# Latch spring to compensate door thickness

Zinc-plated steel.

# Key

Polyamide based (PA) technopolymer, black colour, matte finish. Resistant to solvents, oils, greases and other chemical agents.

# Standard executions available

- BOCK-D: opening to the right side.
- BOCK-S: opening to the left side.



Opening to right (door hinge on right side)

## Choice of the lenght of the shank (I)

#### $l \ge S+b+15 mm$

- S = thickness of the door - b = thickness of the ledge See assembly example.

### Assembly instructions

- 1. Drill a hole in the door following the supplied template.
- 2. Drill a hole in the shank for pinning at "f" distance:
- f = S + b + 8.5

3. Fit the shank in the hole on the door and assemble the other components. BOCK. latches are supplied not assembled.

#### Drilling template



S

Description	D	L	h	d	d <sub>1</sub>	h <sub>1</sub>	s <sub>1</sub>	D1	d <sub>2</sub>	h <sub>2</sub>	I <sub>1</sub>	g
BOCK.25-46-D	24	46	6	12	M20x1.5	17.5	20	45	20	15	12	142
BOCK.25-46-S	24	46	6	12	M20x1.5	17.5	20	45	20	15	12	142
BOCK.25-54-D	24	54	6	12	M20x1.5	17.5	20	45	20	15	12	150
BOCK.25-54-S	24	54	6	12	M20x1.5	17.5	20	45	20	15	12	150
BOCK.25-64-D	24	64	6	12	M20x1.5	17.5	20	45	20	15	12	160
BOCK.25-64-S	24	64	6	12	M20x1.5	17.5	20	45	20	15	12	160
	BOCK.25-46-D BOCK.25-46-S BOCK.25-54-D BOCK.25-54-S BOCK.25-64-D	BOCK.25-46-D 24   BOCK.25-46-S 24   BOCK.25-54-D 24   BOCK.25-54-S 24   BOCK.25-64-D 24	BOCK.25-46-D 24 46   BOCK.25-46-S 24 46   BOCK.25-54-D 24 54   BOCK.25-54-S 24 54   BOCK.25-64-D 24 64	BOCK.25-46-D 24 46 6   BOCK.25-46-S 24 46 6   BOCK.25-54-D 24 54 6   BOCK.25-54-S 24 54 6   BOCK.25-64-D 24 54 6	BOCK.25-46-D 24 46 6 12   BOCK.25-46-S 24 46 6 12   BOCK.25-54-D 24 54 6 12   BOCK.25-54-D 24 54 6 12   BOCK.25-54-S 24 54 6 12   BOCK.25-54-S 24 54 6 12	BOCK.25-46-D 24 46 6 12 M20x1.5   BOCK.25-46-S 24 46 6 12 M20x1.5   BOCK.25-54-D 24 54 6 12 M20x1.5   BOCK.25-54-D 24 54 6 12 M20x1.5   BOCK.25-54-S 24 54 6 12 M20x1.5   BOCK.25-64-D 24 64 6 12 M20x1.5	BOCK.25-46-D 24 46 6 12 M20x1.5 17.5   BOCK.25-46-S 24 46 6 12 M20x1.5 17.5   BOCK.25-54-D 24 54 6 12 M20x1.5 17.5   BOCK.25-54-D 24 54 6 12 M20x1.5 17.5   BOCK.25-54-S 24 54 6 12 M20x1.5 17.5   BOCK.25-64-D 24 64 6 12 M20x1.5 17.5	BOCK.25-46-D 24 46 6 12 M20x1.5 17.5 20   BOCK.25-46-S 24 46 6 12 M20x1.5 17.5 20   BOCK.25-54-D 24 46 6 12 M20x1.5 17.5 20   BOCK.25-54-D 24 54 6 12 M20x1.5 17.5 20   BOCK.25-54-S 24 54 6 12 M20x1.5 17.5 20   BOCK.25-64-D 24 54 6 12 M20x1.5 17.5 20	BOCK.25-46-D 24 46 6 12 M20x1.5 17.5 20 45   BOCK.25-46-S 24 46 6 12 M20x1.5 17.5 20 45   BOCK.25-46-S 24 46 6 12 M20x1.5 17.5 20 45   BOCK.25-54-D 24 54 6 12 M20x1.5 17.5 20 45   BOCK.25-54-S 24 54 6 12 M20x1.5 17.5 20 45   BOCK.25-54-S 24 54 6 12 M20x1.5 17.5 20 45   BOCK.25-64-D 24 64 6 12 M20x1.5 17.5 20 45	BOCK.25-46-D 24 46 6 12 M20x1.5 17.5 20 45 20   BOCK.25-46-S 24 46 6 12 M20x1.5 17.5 20 45 20   BOCK.25-54-D 24 54 6 12 M20x1.5 17.5 20 45 20   BOCK.25-54-D 24 54 6 12 M20x1.5 17.5 20 45 20   BOCK.25-54-D 24 54 6 12 M20x1.5 17.5 20 45 20   BOCK.25-54-S 24 54 6 12 M20x1.5 17.5 20 45 20   BOCK.25-64-D 24 54 6 12 M20x1.5 17.5 20 45 20   BOCK.25-64-D 24 64 6 12 M20x1.5 17.5 20 45 20	BOCK.25-46-D 24 46 6 12 M20x1.5 17.5 20 45 20 15   BOCK.25-46-S 24 46 6 12 M20x1.5 17.5 20 45 20 15   BOCK.25-54-D 24 54 6 12 M20x1.5 17.5 20 45 20 15   BOCK.25-54-D 24 54 6 12 M20x1.5 17.5 20 45 20 15   BOCK.25-54-S 24 54 6 12 M20x1.5 17.5 20 45 20 15   BOCK.25-54-S 24 54 6 12 M20x1.5 17.5 20 45 20 15   BOCK.25-64-D 24 54 6 12 M20x1.5 17.5 20 45 20 15   BOCK.25-64-D 24 6 12 M20x1.5 17.5 20 45 20 15	BOCK.25-46-D 24 46 6 12 M20x1.5 17.5 20 45 20 15 12   BOCK.25-46-S 24 46 6 12 M20x1.5 17.5 20 45 20 15 12   BOCK.25-46-S 24 46 6 12 M20x1.5 17.5 20 45 20 15 12   BOCK.25-54-D 24 54 6 12 M20x1.5 17.5 20 45 20 15 12   BOCK.25-54-D 24 54 6 12 M20x1.5 17.5 20 45 20 15 12   BOCK.25-54-S 24 54 6 12 M20x1.5 17.5 20 45 20 15 12   BOCK.25-64-D 24 54 6 12 M20x1.5 17.5 20 45 20 15 12   BOCK.25-64-D 24 64 6 12 M20x1.5 17.5 20 45 20 15 12



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